# Biodiesel and ethanol specifications and labelling requirements – final proposals for comment

## **Proposed Biodiesel Specifications**

#### **Biodiesel Specifications**

B100 as a final fuel or as a blending component must conform to the parameters set out in the following table:

Property	Unit	Minimum	Maximum	Test Method
Ester content	% mass	96.5	-	EN 14103
Density at 15°C	kg/m³	860	900	ASTM D 1298
Viscosity at 40°C	mm²/s	2.00	5.00 <sup>1</sup>	ASTM D 445
Flash point	°C	100	-	ASTM D 93
Sulphur content	mg/kg	-	10.0	IP 497 or ASTM D 5453
Carbon residue (on 100% distillation residue)	% mass	-	0.050	ASTM D 4530
or				
Carbon residue (on 10% distillation residue) <sup>2</sup>	% mass	-	0.30	ISO 10370
Cetane number		51.0 <sup>3</sup>	-	ASTM D 613
Sulfated ash content	% mass	-	0.02	ASTM D 874
Water content	mg/kg	-	500	ASTM D 6304
Total contamination	mg/kg	-	24.0	IP 440
Copper strip corrosion (3 h at 50°C)	rating	class 1		ASTM D 130
Oxidation stability, 110°C	hours	<b>6.00</b> <sup>4</sup>	-	EN 14112
Acid value	mg KOH/g	-	0.50	ASTM D 664
lodine Value	g iodine/100 g	-	140	EN 14111
Linolenic acid methyl ester	% mass	-	12.0	EN 14103
Methanol content	% mass	-	0.20	EN 14110

<sup>1</sup> Allowable viscosity 6.00 mm<sup>2</sup>/s maximum when biodiesel used as a blending component with petroleum diesel.

<sup>&</sup>lt;sup>2</sup> ASTM D1600 shall be used to obtain the 10% distillation residue.

<sup>&</sup>lt;sup>3</sup> Allowable cetane number 47.0 minimum when biodiesel used as a blending component with petroleum diesel.

<sup>&</sup>lt;sup>4</sup> Allowable oxidation stability is 10.0 hours minimum for when biodiesel used as a blending component with petroleum diesel for retail sale.

Monoglyceride content	% mass	-	0.80	ASTM D 6584
Diglyceride content	% mass	-	0.20	ASTM D 6584
Triglyceride content	% mass	-	0.20	ASTM D 6584
Free glycerol	% mass	-	0.02	ASTM D 6584
Total glycerol	% mass	-	0.25	ASTM D 6584
Group I metals (Na+K)	mg/kg	-	5.00	EN 14108 and EN 14109
Group II metals (Ca+Mg)	mg/kg	-	5.00	EN 14538
Phosphorus content	mg/kg	-	10.0	ASTM D 4951

## All Biodiesel Blends

All biodiesel blends (retail and non-retail) will need to meet the following specifications included in Schedule 3 of the Petroleum Products Specifications Regulations 2002 (PPSR):

- Cetane Number (51.0 minimum, ASTM D613 or ASTM D6890)
- Colour (3.0 maximum, ASTM D1500)
- Sulphur (50.0 mg/kg maximum, 10.0 mg/kg maximum from 1 January 2009, IP 497 or ASTM D 5453)
- Lubricity (460 µm maximum, IP 450)
- Viscosity (2.0 4.5 mm<sup>2</sup> per second at 40°C, ASTM D445)
- Flash Point (61°C minimum, ASTM D93)
- Total Contamination (24.0 mg/kg maximum, IP 440)

Biodiesel blends that are not intended for retail sale must also meet the following specifications:

- Acid Value: 0.1 + 100\*X / 250 mg KOH/g maximum (where X is the percentage by volume of biodiesel in the blend), ASTM D 664
- Water Content: 200 + 300\*X mg/kg maximum (where X is the percentage by volume of biodiesel in the blend), ASTM D 6304

## Retail Biodiesel Blends

Biodiesel blends for retail sale will need to meet all of the specifications in Schedule 3 of the PPSR.

It is proposed that the following amendments be made to Schedule 3 of the PPSR:

- Addition of FAME content 5.0% by volume maximum (to be reviewed indicatively 2010) which must meet the B100 specifications;
- Particulates to change to Total Contamination test method IP 440 (limit to remain the same at 24 mg/kg);
- Cold flow properties Summer in Auckland/Northland Cloud Point 6°C maximum;
- Cetane number test method to include ASTM D 6890 for cetane number and a note that ASTM D 976 is not suitable for biodiesel blends; and
- Density test method to be changed from ASTM D 1298 to ASTM D 4052

## **Proposed Ethanol Specifications**

## Ethanol Specifications for Blending

(1) The ethanol must contain denaturant.

(2) The ethanol must contain corrosion inhibitor.

(3) The ethanol must conform to the parameters set out in the following table:

Property	Unit	Limit	Test Method
Ethanol and higher alcohols (C3 - C5)	volume %, min	97.0	ASTM D 5501
Higher alcohols (C3 – C5)	volume %, max	2.0	ASTM D 5501
Methanol	volume %, max	0.5	ASTM D 5501
Denaturant <sup>1</sup>	volume %	1.0 minimum 1.5 maximum	ASTM D 5501
Water content	volume %, max	1.0	ASTM E 203
Solvent-washed gum	mg/100 ml, max	5.0	ASTM D 381
Inorganic Chloride content	mg/L, max	32	ASTM D 512C (as modified in ASTM D 4806)
Copper content	mg/kg, max	0.1	ASTM D 1688A (as modified in ASTM D 4806)
Sulphate	mg/kg, max	4	ASTM D 7318, ASTM D 7319, and ASTM D 7328
Sulphur	mg/kg, max	30	IP 497° or ASTM D 5453
Acidity (as acetic acid CH₃COOH)	mass %, max	0.007	ASTM D 1613
рНе		6.5 – 9.0	ASTM D 6423
Appearance		Clear and bright without particles	ASTM D 4806

- 1. The denaturant contained in ethanol must be unleaded regular grade or premium grade petrol with the following minimum characteristics:
  - i. End point 210°C maximum
  - ii. Sulphur 50 mg/kg maximum
  - iii. Clear and bright

## Proposed Retail Biodiesel and Ethanol Labelling Requirements

#### **Retail Diesel/Biodiesel Blends up to B5**

All biofuels and biofuel blends not intended for retail sale are not required to belabelled.

Diesel/biodiesel blends up to 5% by volume biodiesel intended for retail sale do not need to be labelled.

#### Retail Petrol/Ethanol Blends up to E10

All petrol/ethanol blends not for retail sale do not need to be labelled

Petrol/ethanol blends that contain 1% or less ethanol by volume do not need to be labelled as to their ethanol content.

It is proposed that the following labelling requirements apply to retail sales of petrol/ethanol blends that contain over 1% ethanol by volume:

- the maximum percentage of ethanol by volume must be clearly displayed; and
- the words "May not be suitable for all vehicles/engines. Check with the manufacturer before use" must be displayed.

Petrol/ethanol blends that contain 1% or less ethanol by volume do not need to be labelled as to their ethanol content.